



**Project: Biron Paper Mill Plant Expansion**

**Location: Wisconsin Rapids, WI**

**Owner: ND Paper**

**Contractor: Bilfinger**

**MEIS Support/Supplies: June 2022**

- ND Paper, the US subsidiary of Nine Dragons Paper (Holdings) Limited, is taking critical steps to build on its growth in packaging products. At ND Paper's Biron, Wisconsin mill, the company converted its B26 paper machine at the end of 2022 from coated mechanical papers to lightweight, high-strength recycled packaging products.
- The conversion included the construction of a new recycling facility paired with machine modifications.
  - The new, state-of-the-art pulping facility will provide over 1,550 short tons per day of Old Corrugated Container (OCC) pulp for paper operations. As the primary raw material for the facility, OCC – post-use consumer cardboard removed from the waste stream – is collected and processed into a renewable fiber-based pulp.
  - This pulp is used in the manufacture of sustainable, lightweight packaging papers.
- Construction commenced in the first quarter of 2022 with commissioning completed at the end of 2022.



*Image Courtesy of ND Paper*